

## Band saw blade dimensions and machine types

**Manufacturer**  
**Machine type**

**band dimension in mm**  
**length x width x thickness**

### AMADA

H-250 SA, HA-250, HDA-250, HFA-250	3505 x 27 x 0,90
HA-250 W, HFA-250 W	3505 x 34 x 1,10
HA-250 II, HA-253	3505 x 34 x 1,10
CRH-300S, CAH-300S	3660 x 27 x 0,90
HK-400	3885 x 34 x 1,10
HFA-330	4115 x 34 x 1,10
HA-400, HFA-400	4570 x 34 x 1,10
HA-400 W, HFA-400 W	4570 x 41 x 1,30
H-450 H	4670 x 41 x 1,30
VM-1200, VM-2500	4670 x 41 x 1,30
CTB-400	4715 x 41 x 1,30
HFA-400 S, HFA-400 CNC	4995 x 41 x 1,30
HFA-400 LUL	4995 x 41 x 1,30
H-650 H, H-650 HD	5040 x 41 x 1,30
HA-500, HFA-500	5300 x 41 x 1,30
CTB-400 / 700 W	5630 x 41 x 1,30
HFA-500 S, HFA-500 CNC	5820 x 54 x 1,60
alternatively	5820 x 54 x 1,30
HBK-6050	5890 x 54 x 1,30
VM-3800	6430 x 54 x 1,60
HK-700 FR	6460 x 54 x 1,30
HK-800, HKA-800	6650 x 41 x 1,30
H-600, H-700	7600 x 54 x 1,60
HA-700, HFA-700	7600 x 54 x 1,60
H-900 HD	8000 x 54 x 1,60
HFA-700 II	8000 x 54 x 1,60
H-1080	8800 x 67 x 1,60
H-1080 / 1100 W	9700 x 80 x 1,60
HFA-1000	9700 x 80 x 1,60
H-1300	11880 x 67 x 1,60
H-1600	14425 x 80 x 1,60
H-2000	17600 x 125 x 2,00

### BAUER

200 G	2060 x 20 x 0,90
230 DG, 230 DGH	2830 x 27 x 0,90
MS 170 L, MS 170 G	
400 V, 400 VS, HVB 230	3000 x 20 x 0,90
230 G, 270 G, 270 GH, S 280 G, S 280 DG, HS 280 GZA, HS 280 GLZA	3000 x 27 x 0,90
VG 320, VG 320 ST	3400 x 27 x 0,90
S 260, S 260 G, HS 260 A, HS 260 ZA, S 320 G	3660 x 27 x 0,90
500 V, 500 VS, S 300 L, S 300 LG, S 320 GL, S 320 DG	3900 x 27 x 0,90
HS 320 ZA, HS 320 GLZA, S 350, S 350 G, SA 320 ST	3900 x 34 x 1,10
VG 450, VG 450 ST, VG 450 ZA, SA 320 ZA	4150 x 34 x 1,10
S 380, HS 380 A, VG 450 L, VG 450 L-ST, VG 450 L-ZA, S 380 G	4450 x 34 x 1,10
S 500, S 500 G, SA 400 ZA	5200 x 34 x 1,10

### BEHRINGER

SLB 230 G, SLB 230 DG, SLB 230 DG Semi automatic	2700 x 27 x 0,90
SLB 240 A, SLB 240 A/G, SLB 240 G-Semi automatic	3180 x 27 x 0,90
HBP 220, HBP 220 A	3720 x 27 x 0,90
alternatively	3720 x 34 x 1,10
HBP 260 A	4100 x 34 x 1,10
HBP 263 G, HBP 260/403 G, HBP 263, HBP 263 A, HBP 263 AG	4640 x 34 x 1,10
HBP 303, HBP 303 A	4640 x 41 x 1,30

**Manufacturer**  
**Machine type**

**band dimension in mm**  
**length x width x thickness**

HBP 320, HBP 320 A, HBP 340, HBP 340 A, HBP 340 G	4860 x 34 x 1,10
HBP 313 G, HBP 310/523 G, HBP 310/403 GA	5000 x 34 x 1,10
HBP 360, HBP 360 A, HBP 360 G	5400 x 41 x 1,30
LPS40-2, LPS40-3, LPS40-4, LPS 40 T	5400 x 41 x 1,30
HBP 340-700 G, HBP 400, HBP 400 A, HBP 413, HBP 413 A, HBP 420, HBP 420 A	5800 x 41 x 1,30
LPS40-6	5800 x 41 x 1,30
HBP 430, HBP 430 A, HBP 430 G	5800 x 54 x 1,30
LPS60-2, LPS40-3, LPS40-4	5800 x 54 x 1,30
HBBS65/40-2F3, HBBS65/40-2F4, HBBS65/40-2F6	6000 x 54 x 1,60
HBP 360/704 G	6300 x 41 x 1,30
HBM 370 A	6600 x 34 x 1,10
alternatively	6600 x 41 x 1,30
HBM 440 A	6600 x 34 x 1,10
alternatively	6700 x 54 x 1,30
HBP 500, HBP 500 A	6900 x 41 x 1,30
HBBS65/80-2F3, HBBS65/80-2F4, HBBS65/80-2F6	6900 x 67 x 1,60
HBM 540 A	7000 x 54 x 1,60
alternatively	7000 x 41 x 1,30
HBM 540 ALU	7000 x 34 x 1,10
HBP 430/854 G	7200 x 54 x 1,30
HBP 530, HBP 530 A, HBP 530/700 G	7200 x 54 x 1,60
HBBS110/60-3F3, HBBS110/60-3F4, HBBS110/60-3F6	7200 x 67 x 1,60
HBP 530/4S, HBP 530 A/4S, HBP 530/704 G, HBP 534 A 1000, HBP 530 A/4 HM	7300 x 54 x 1,60
HBBS110/100-3F3, HBBS110/100-3F4, HBBS110/100-3F6	7900 x 67 x 1,60
HBP 530/1104 G	8800 x 54 x 1,60
HBP 650, HBP 650 A, HBP 650/1050, HBP 650/1050 A, HBP 800, HBP 800 A, HBP 800/1050, HBP 800/1050 A	8800 x 67 x 1,60
HBP 650/850 A, HBP 800/850 A	
HBBS 160/80-3F3, HBBS 160/80-3F4, HBBS 160/80-3F6	9400 x 67 x 1,60
HBP 800/1204, HBP 800/1004, HBP 800/1004 G	10000 x 67 x 1,60
HBP 800/1304 G	10600 x 67 x 1,60
HBP 1080, HBP 1080A, HBP 1080T, HBP1300, HBP 1300A, HBP 1300 T	12300 x 80 x 1,60
HBP 1300	12300 x 80 x 1,60
HBP 1080/1700 A, HBP 1300/1700	13100 x 80 x 1,60
HBP 1080-1700, HBP 1080-1700 A, HBP 1080-1700 T, HBP1300-1700, HBP 1300-1700 T	13100 x 80 x 1,60
HBP 1300 Gantry	13360 x 80 x 1,60
HBP 1080/2100, HBP 1080/2100 A, HBP 1300/2100	13900 x 80 x 1,60
HBP 1800 Gantry	14150 x 80 x 1,60
HBP 1800 T	14300 x 80 x 1,60

### BERG & SCHMID

MBS 85	1335 x 13 x 0,65
TBS 102	1440 x 13 x 0,65

Manufacturer Machine type	band dimension in mm length x width x thickness
MBS 130/150 / TBS 150	1735 x 13 x 0,90
MBS 160	2000 x 20 x 0,90
MBS 170	2140 x 20 x 0,90
MBS 210, manually, AutoCut	2465 x 20 x 0,90
GBS 220 Basic, manually, AutoCut	2530 x 20 x 0,90
GBS 230 Eco, GBS 230 Super each manually, AutoCut, Semi automatic, Fully automatic	2765 x 27 x 0,90
GBS 280/305 AutoCut, Semi automatic, Fully automatic	3375 x 27 x 0,90
VGS 500 Semi automatic	4140 x 34 x 1,10
SBS 320 Fully automatic	4240 x 34 x 1,10
SBS 380 Fully automatic	4570 x 41 x 1,30
SBS 410 Fully automatic	4770 x 41 x 1,30
SBS 520 Fully automatic	5815 x 54 x 1,30
Futuro 410	6175 x 41 x 1,30

**BIANCO**

Minibianco	1325 x 13 x 0,65
170 M 45°	2000 x 20 x 0,90
200 M 60°	2450 x 20 x 0,90
250 M 45°	2450 x 27 x 0,90
270 M 60°	2450 x 27 x 0,90
270 M DS	2450 x 27 x 0,90
270 SA 60°	2450 x 27 x 0,90
280 M 60°	2450 x 27 x 0,90
280 M DS	2450 x 27 x 0,90
280 SA 60°	2450 x 27 x 0,90
330 M 60°	3010 x 27 x 0,90
330 SA 60	3010 x 27 x 0,90
330 A 60°	3010 x 27 x 0,90
350 M 45°	3010 x 27 x 0,90
350 M DS	3010 x 27 x 0,90
350 SA DS 45°	3010 x 27 x 0,90
350 SA 45°	3010 x 27 x 0,90
350 AF	3010 x 27 x 0,90
370 M 60°	3120 x 27 x 0,90
370 M DS	3120 x 27 x 0,90
370 M DS MS	3120 x 27 x 0,90
370 SA 60°	3120 x 27 x 0,90
370 SA DS	3120 x 27 x 0,90
370 SA DS MS	3120 x 27 x 0,90
370 AF	3120 x 27 x 0,90
370 A 60	3120 x 27 x 0,90
370 ADS CNC 1R	3120 x 27 x 0,90
400 SA 45	3120 x 27 x 0,90
420 M 60	3270 x 27 x 0,90
420 SA 60	3270 x 27 x 0,90
420 A 60 CNC	3270 x 27 x 0,90
350 HFA CNC	3980 x 34 x 1,10
51.31 SA DS	4750 x 34 x 1,10
51.31 SA 90	4750 x 34 x 1,10
450 HFA CNC	4880 x 41 x 1,30
31.41 SA DS	5200 x 34 x 1,10
61.41 SA 90	5200 x 34 x 1,10
61.41 A 60 DS CNC	5200 x 34 x 1,10
71.51 SA DS	5800 x 41 x 1,30
71.51 SA 90	5800 x 41 x 1,30
520 HFA CNC	5800 x 41 x 1,30

**BTM**

30.15B CNC- 60°/60° Dx/Sx	3750 x 27 x 0,90
30.15B CNC - 60°/60° Dx/Sx	3750 x 27 x 0,90
Flash 300 CNC/60°	3850 x 27 x 0,90
46.32 CNC 90°	4750 x 34 x 1,10
46.32 CNC 90°	4750 x 34 x 1,10

Manufacturer Machine type	band dimension in mm length x width x thickness
46.32B SA/60°	4750 x 34 x 1,10
46.32B SA/60°/60° Dx-Sx	4750 x 34 x 1,10
46.32B CNC /60°	4750 x 34 x 1,10
46.32B CNC 60°	4750 x 34 x 1,10
46.32B CNC 90°/60°Sx	4750 x 34 x 1,10
50.45 SA 90°	5300 x 34 x 1,10
320 CNC 90° PA	5300 x 34 x 1,10
410 CNC 90° PA	5300 x 34 x 1,10
50.32 SA 45/60° Dx/Sx	5300 x 34 x 1,10
60.40/I CNC-60°/60° DX/Sx	5700 x 34 x 1,10
60.40/I CNC- 60°/60°Dx/Sx	5700 x 34 x 1,10
60.40/I SA 60°/60° Dx-Sx	6340 x 34 x 1,10
70.50/I CNC 60°/60° Dx/Sx	6500 x 41 x 1,30
460 CNC 90° PA	6570 x 34 x 1,10
70.50/I SA 60°/60° Dx-Sx	6870 x 41 x 1,30
610 CNC 90° PA	6880 x 41 x 1,30
610 SA 90°	6880 x 41 x 1,30
100.60 SA 90°	7070 x 41 x 1,30
100.60 SA 45/60° Dx/Sx	7070 x 41 x 1,30
560CNC 90° PA	8020 x 54 x 1,60
560 SA 90°	8020 x 54 x 1,60
800x600 SA 90°	8020 x 54 x 1,60
800x600 CNC .PA	8700 x 54 x 1,60
800x600 SA 90°	8700 x 54 x 1,60
800x600 CNC /I.PA	8700 x 54 x 1,60
720 SA 90°.PA	9360 x 67 x 1,60
720 SA 90°/ I.PA	9360 x 67 x 1,60
720 CNC 90°.PA	9360 x 67 x 1,60
120.70 /I SA 60°/60° Dx-Sx	9500 x 54 x 1,60
120.70 CNC Dx/Sx 60°/60°	9500 x 54 x 1,60
860 SA 90°/ I.PA	10100 x 67 x 1,60
860 CNC 90°/I.PA	10100 x 67 x 1,60
700x700 CNC/I.PA	10500 x 54 x 1,60
1000 CNC 90°/I.PA	12500 x 80 x 1,60
1000 SA 90°/I.PA	14400 x 80 x 1,60

**CARIF**

260 BM	2450 x 27 x 0,90
260 BSA	2450 x 27 x 0,90
260 BA	2450 x 27 x 0,90
320 BSA	3025 x 27 x 0,90
320 BA	3025 x 27 x 0,90
450 BSA	3660 x 34 x 1,10
450 BA	3660 x 34 x 1,10

**COSEN**

MH-812 LC, MHV-180 AE	2720 x 27 x 0,90
AH-1010 Jay, MH/SH-1016 JA, MH-916 JRP, MH-916 JK, MH-1016 KAM; SH-1016 JYM	3350 x 27 x 0,90
AH-250 H, C-250 NC	3505 x 27 x 0,90
NC-250 H	3505 x 34 x 1,10
AH-300 H, C-300 NC	3660 x 34 x 1,10
NC-300 H	3820 x 34 x 1,10
AH-360C, SH-360 C	4115 x 34 x 1,10
MH-330 ER, SH 330 ER	4150 x 27 x 0,90
AH-320 H, C-320 NC	4242 x 34 x 1,10
C-4038 NC, AH-400 H, C-400 NC, NC-400 H	4570 x 41 x 1,30
SV-510DM	4570 x 34 x 1,10
C-460 NC	4670 x 41 x 1,30
SH-650M, C-650MNC	5300 x 34 x 1,10
SH-2028 M, SH-2028 F	5450 x 41 x 1,30
SV-4060	5588 x 54 x 1,60
C-5040 NC, C-7652 NC, SH-6550, NC-7652 H	5815 x 54 x 1,30

## Band saw blade dimensions and machine types

Manufacturer Machine type	band dimension in mm length x width x thickness
C-520/560 NC, SH-7550	6040 x 54 x 1,30
	alternatively 6040 x 54 x 1,60
SV-20130	6200 x 41 x 1,30
SH-800DM, C-800DMNC	6600 x 54 x 1,30
C-7656NC	6666 x 54 x 1,60
C-620NC	7200 x 54 x 1,60
SH-2640 DM	7800 x 54 x 1,60
SV-60110	7440 x 67 x 1,60
SH-800 P, C-800 NC	7800 x 67 x 1,60
SH-1311 P	11000 x 80 x 1,60
SH-1300 S	11880 x 80 x 1,60
SH-1313	12300 x 80 x 1,60
SH-1713	13000 x 80 x 1,60
SH-2020	15980 x 100 x 1,60

### DAITO

GA 260, GAll 260, LTA 2630, LT 2630	3505 x 27 x 0,90
GA 260 W, GAll 260 W	3505 x 34 x 1,10
GA 330, GAll 330, S 360 B, ST 3540	4120 x 34 x 1,10
GA 330 W, GAll 330 W	4120 x 41 x 1,30
GA 410, GAll 410	4570 x 34 x 1,10
GA 410 W, GAll 410 W	4570 x 41 x 1,30
S 4560, ST 4565, STII 4565	5040 x 41 x 1,30
GA 5070, S 5570, ST 5070	5450 x 41 x 1,30
STII 5080	5890 x 41 x 1,30
GA 660	6705 x 54 x 1,60
GT 5080 CNC	6860 x 41 x 1,30
GA 6090, S 6090, ST 6090	7600 x 54 x 1,60
GA 8010, ST 8010	8300 x 54 x 1,60
V 2120, V 6020, GT 6510, GTA 6510, GT 7010 CNC	8800 x 54 x 1,60
S 1011	8840 x 67 x 1,60
ST 8013	9350 x 67 x 1,60
ST 8015	10670 x 67 x 1,60
V 7530	11000 x 54 x 1,60

### DANOBAT

CR-260, CR-260 I, CR-260 A, CR-260 AI	4090 x 27 x 0,90
CR-260 AL	4520 x 27 x 0,90
CR-260 F, CR-260 AF	4520 x 34 x 1,10
CR-330, CR-330 A, CR-330 AI, CR-330I	4970 x 34 x 1,10
CR-330 AL	4970 x 27 x 0,90
VP-50.50.100, VP-50.50.210	5265 x 41 x 1,30
CPS-440 A, CPS-440 AI, CP 420 N	
CP-420 AN, CPI-54.40 DI	5920 x 41 x 1,30
CPS-440 AL, CP-420 ALN	5920 x 34 x 1,10
VPL(A)-50/70	6040 x 41 x 1,30
CPA 350ADU	6300 x 41 x 1,30
VT-30/60 (A)	6420 x 54 x 1,30
CP-520 I, CP-520 AI, CPI-70.50 DI	6585 x 41 x 1,30
VL-40/110 (A)	6800 x 54 x 1,30
VT-40/100 (A)	7240 x 54 x 1,30
CPI-100.50 DI	7545 x 54 x 1,30
CP-520 AF	7690 x 54 x 1,60
VL 70/110 (A)	7930 x 54 x 1,60
CP-650, CP-650 A	8015 x 67 x 1,60
VLAT 60/150	8420 x 54 x 1,60
VL-40/200 (A)	8540 x 41 x 1,30
CP-100.65, CP 800 A	8700 x 67 x 1,60
VL-150/90	8740 x 80 x 1,60
VLR 50/110 A	8840 x 41 x 1,30
CPI-100.70 DI	8930 x 54 x 1,60
VLTA-30/200	9170 x 54 x 1,30

Manufacturer Machine type	band dimension in mm length x width x thickness
CP-100.80	9190 x 67 x 1,60
VT-60/150 (A)	9260 x 54 x 1,60
VL-110/110	9260 x 80 x 1,60
CPI-120.50 DI	9330 x 54 x 1,30
VLR-110/110 A	9420 x 54 x 1,30
VL-40/250 (A)	9620 x 41 x 1,30
VL-70/200 (A)	9760 x 54 x 1,60
VT-60/200 (A)	9870 x 54 x 1,60
CP-1000 T	10415 x 67 x 1,60
CP-1000 T	10415 x 80 x 1,60
VT-60/250 (A)	10480 x 54 x 1,60
VL-70/250 (A)	10820 x 54 x 1,60
VL-70.250	10820 x 54 x 1,60
CP-1100 A	11100 x 67 x 1,60
VLTA-60/250	11140 x 41 x 1,30
VLTA-60.250.8	11140 x 41 x 1,30
CP-12.11, CP-12.11 T	11300 x 67 x 1,60
CP-13.11, CP-13.11 T	11500 x 80 x 1,60
CP-15.12	12415 x 80 x 1,60
CP-15.12	12416 x 80 x 1,60
G-12.11 HV	12600 x 80 x 1,60
G-15.15 HV	14470 x 80 x 1,60
G-20.15 HV	15470 x 80 x 1,60
G-20.20 HV	17040 x 80 x 1,60

### DELTA

MOD-280	2460 x 27 x 0,90
SFA-320 R	3010 x 27 x 0,90
SFA-300, SFA-320	3820 x 34 x 1,10
HFA-350	3980 x 34 x 1,10
V-3015, V-3024	4560 x 41 x 1,30
HFA-380	4570 x 34 x 1,10
V-500	4670 x 41 x 1,30
HFA-450, SFA-450	4880 x 41 x 1,30
HFA-520	5800 x 41 x 1,30
HFA-600, HFT-7302	6800 x 54 x 1,60
HFA-750	7600 x 54 x 1,60
HFA-1070	8200 x 54 x 1,60
HFA-1000	9500 x 67 x 1,60
HFT-1310	11000 x 67 x 1,60
HFA-1311	11880 x 80 x 1,60
V-1300	11880 x 80 x 1,60
HFA-1370	13000 x 80 x 1,60

### DOALL

CJ-260	3505 x 34 x 1,10
C-10, C-10 M, C-41, C-41 A, C-55, C-56, C-57, C-58, C-67, C-68, C-69, C-70, C-79, C-80, C-81, C-82, C-8015, C-167, C-169, C-170, C-179, C-180, C-270, C-280	3660 x 27 x 0,90
C-1213 M/A	3660 x 27 x 0,90
	alternatively 3660 x 34 x 1,10
CJ-1213, C-305 M/A/NC	3660 x 34 x 1,10
C-912 M/A	3735 x 27 x 0,90
C-1212 M/A	4010 x 27 x 0,90
	alternatively 4010 x 34 x 1,10
C-916 M/S/A, MCS 275	4010 x 27 x 0,90
C-7, C-8, C-9, C-9 A	4050 x 27 x 0,90
HC-35, HC-35 A	4064 x 27 x 0,90
C-3300 NC	4090 x 34 x 1,10
CJ-1216	4100 x 34 x 1,10
C-916 SA/DS	4318 x 27 x 0,90
TF-14/H/HA	4370 x 27 x 0,90
C-330 M/NC	4450 x 34 x 1,10
TF-20	4572 x 34 x 1,10

Manufacturer Machine type	band dimension in mm length x width x thickness
C-4100 M/A/NC/CNC, CJ-410 M/A/NC, CJ-1220 A/NC	4720 x 41 x 1,30
TF-2021	4875 x 34 x 1,10
MCS-375	5000 x 34 x 1,10
TF-24	5230 x 34 x 1,10
TF-36	5230 x 41 x 1,30
TF-25	5285 x 41 x 1,30
TF-2025 M/NC	5309 x 34 x 1,10
TF-2525	5321 x 41 x 1,30
C-430 M/NC	5450 x 41 x 1,30
C-520 M/NC, C-530 M/NC	6400 x 54 x 1,30
	alternatively 6400 x 54 x 1,60
C-650 M/NC	7620 x 54 x 1,60
C-3232	7722 x 67 x 1,60
C-1000 x 500 S	8200 x 54 x 1,60
C-650 S/SNC	8300 x 54 x 1,60
C-670 M/NC	8450 x 54 x 1,60
C-820 M/NC	9150 x 67 x 1,60
C-1020 M/NC	9700 x 67 x 1,60
C-4048	9805 x 67 x 1,60
C-1350	13600 x 80 x 1,60
<b>EISELE</b>	
HBT 240	2835 x 27 x 0,90
HB 280 N, HB 280 S, HB 360 S, HB 360 SE	4020 x 27 x 0,90
HBG 325	4020 x 34 x 1,10
HB 450 N, HB 450 S, HB 620 N, HB 620 S	5620 x 34 x 1,10
<b>EVERISING</b>	
S-250 HA, SA	3505 x 27 x 0,90
S-260 HA	3660 x 27 x 0,90
S-12T.A., AA, S-300 HA	3820 x 27 x 0,90
H-260 HA, S-330 HA	3820 x 27 x 0,90
S-300 HB, S-300 SA, S-330 HB	3820 x 34 x 1,10
H-260 HB	3930 x 34 x 1,10
S-4633 M	4115 x 27 x 0,90
S-300 HC, S-330 HC	4115 x 34 x 1,10
H-360 HA, H-360 SA	4420 x 34 x 1,10
S-400 HA, S-400 SA	4570 x 34 x 1,10
S-460 HA, HB, SA	4670 x 41 x 1,30
VB0405-12, (15), (25)	4670 x 41 x 1,30
H-5550, H-5550 FII	4880 x 41 x 1,30
VBS 0505-20	4880 x 41 x 1,30
VB0405-25 (long)	4880 x 54 x 1,60
H-320A	4900 x 34 x 1,10
HA-4033 NC	5060 x 34 x 1,10
H-7050, H-460 HA, NC-460 HA	5450 x 41 x 1,30
H-550 HA	5800 x 41 x 1,30
VBS 0407-30, (45), (60)	6000 x 41 x 1,30
HA-5545 NC	6430 x 41 x 1,30
HK-700	6460 x 54 x 1,30
H-560 HA	6600 x 54 x 1,60
VB-070715, VB-070725	6800 x 54 x 1,60
VBS-0707	6800 x 54 x 1,60
H-7056, VBS0707-60, (25)	6800 x 54 x 1,60
HW 350/700	7000 x 41 x 1,30
VBS 0710-45, (60)	7140 x 54 x 1,60
HA 7056	7400 x 54 x 1,60
HA-7056 NC	7430 x 54 x 1,60
V0615	7500 x 41 x 1,30
H-8070, H-650 HA	7600 x 54 x 1,60
VBS0615	7890 x 41 x 1,30
H-700 HA, H-700II	8000 x 54 x 1,60
H-1060	8300 x 54 x 1,60

Manufacturer Machine type	band dimension in mm length x width x thickness
HFA-700 CII, H-8276	8300 x 67 x 1,60
VBS 1013-45, (60)	8800 x 67 x 1,60
H-1010	8800 x 67 x 1,60
HW 500/1000	8840 x 54 x 1,60
VBS0415-35, VBS0425	9610 x 41 x 1,30
HW 650/1300	9755 x 67 x 1,60
V0625	9900 x 41 x 1,30
VBS 1316-45, (60)	10000 x 80 x 1,60
H-1000 II	11100 x 80 x 1,60
H-1300	12300 x 80 x 1,60
HW 800/1600	12400 x 67 x 1,60
H-1613	13000 x 80 x 1,60
H-1816	15000 x 80 x 1,60
H-2110	16500 x 80 x 1,60
<b>FMB</b>	
MINOR	1470 x 13 x 0,65
140	2020 x 20 x 0,90
150 DS	2400 x 20 x 0,90
	alternatively 2400 x 27 x 0,90
<b>PHOENIX</b>	
170, 200 A, 200 D, 200 DS	
240 D, 240 DP, 240 SA	
250 D, 250 DP, 250 SA, 250 SA Piping	
PULSAR	2450 x 27 x 0,90
<b>TRITON, ANTLIA, ANTARES, ORION</b>	
<b>URANUS, CENTAURO, SIRIUS</b>	
<b>CYGNUS, CALIPSO, OMEGA</b>	2700 x 27 x 0,90
<b>MAJOR, ZEUS, JUPITER, TITAN</b>	
300 SAV, 240 AV, 240 AVD, 300 D	3180 x 27 x 0,90
<b>GALACTIC, 400 SAV</b>	3420 x 27 x 0,90
<b>COPERNICO</b>	3470 x 3-20 x 0,65-0,90
<b>HERCULES, PEGASUS</b>	4120 x 34 x 1,10
<b>APOLLO</b>	4140 x 34 x 1,10
<b>SCORPIO</b>	4250 x 34 x 1,10
POLARIS	4300 x 34 x 1,10
<b>POLARIS (from 1999)</b>	4500 x 34 x 1,10
1200 SAV	4900 x 27 x 0,90
<b>ATLANTA</b>	4900 x 41 x 1,30
PLUTON 1	4980 x 27 x 0,90
PLUTON 2	5020 x 34 x 1,10
<b>OLIMPUS 1, OLIMPUS 2, OLIMPUS 3</b>	5450 x 41 x 1,30
<b>PLUTON (from 1999)</b>	5600 x 34 x 1,10
<i>Bold printed band saws are currently produced</i>	
<b>FORTE</b>	
Piccolo (only replacement)	1215 x 13 x 0,65
F 200/S (only replacement)	2740 x 20 x 0,90
F 250	3660 x 27 x 0,90
Fortemat BA 321/SIP, BA 321/SIP-CNC (only replacement)	3660 x 34 x 1,10
Fortemat SBA 241/S, SBA 241/S/M-CNC	4100 x 34 x 1,10
Uniforte 500 (only replacement)	4300 x 34 x 1,10
F 320/SI-GBS (only replacement)	4350 x 34 x 1,10
F 360/S (Only replacement)	4870 x 27 x 0,90
F 420/SI, Fortemat SBA 341/S (o.replacem.)	4870 x 34 x 1,10
Fortemat SBA 361/S, SBA 361/S-CNC	4870 x 41 x 1,30
Fortemat SBA 421/S, SBA 421/S-CNC	6050 x 41 x 1,30
Fortemat SBA 531/S, SBA 531/S-CNC	6270 x 54 x 1,60
Fortemat SBA 681/S, SBA 681/S-CNC	7400 x 54 x 1,60
Fortemat SBS 801/S (only replacement)	9000 x 67 x 1,60
Fortemat SBS 1001/S (only replacement)	10270 x 67 x 1,60

## Band saw blade dimensions and machine types

Manufacturer Machine type	band dimension in mm length x width x thickness
<b>FRIGGI</b>	
1 MF 320	4550 x 41 x 1,30
FP 280 ACN	4650 x 34 x 1,10
AST 650 x 400	5500 x 34 x 1,10
1 MF 420	5550 x 41 x 1,30
2 MF 520 N ACN	6750 x 54 x 1,30
AST 1200 x 400	6890 x 34 x 1,10
VAS H 4000 x 650 x 900	6900 x 54 x 1,60
	alternatively 6900 x 67 x 1,60
VAS H 2500 x 650 x 900	6920 x 54 x 1,60
2 MF 520	7260 x 54 x 1,60
VAS H 3000 x 1000 x 900	7900 x 54 x 1,60
	alternatively 7900 x 67 x 1,60
VTS 3000, VTS 4000	8270 x 41 x 1,30
ONL 560 x 600 ACN	8470 x 54 x 1,60
2 MF 650	8530 x 54 x 1,60
2 MF 650	8530 x 54 x 1,60
AST 1500 x 600	8550 x 41 x 1,30
AST 1500 x 600	8600 x 54 x 1,60
ONL 660 x 700 ACN	8660 x 41 x 1,30
VAS H 3000 x 1500 x 900	9080 x 54 x 1,60
	alternatively 9080 x 67 x 1,60
2 MF 800	9820 x 67 x 1,60
AST 2500 x 400	10500 x 41 x 1,30
2 MF 1000	11550 x 67 x 1,60
2 MF 1000 F ACN	11900 x 67 x 1,60
2 MF 1500	13500 x 80 x 1,60
2 MF GANTRY 1500 x 1500	14000 x 80 x 1,60
2 MF GANTRY 1500 x 2000	14500 x 80 x 1,60
2 MF GANTRY 2000 x 2000	15600 x 80 x 1,60
2 MF GANTRY 2500 x 2500	17600 x 80 x 1,60
<b>HEM</b>	
Sidewinder	3450 x 27 x 0,90
CT2000 HA-DC	3640 x 34 x 1,10
V100 LM-3	3810 x 34 x 1,10
V100 LA-3	3810 x 34 x 1,10
H101 A-2	3810 x 34 x 1,10
H90 A, H100 M, H100 A	3910 x 27 x 0,90
VT120 HM, VT120 HA	4090 x 34 x 1,10
VT125 HA-1 Smart	4090 x 34 x 1,10
V100 LM-2, V100 LA-2	4340 x 34 x 1,10
H101 A-1	4420 x 34 x 1,10
V130 HM, V130 HA	4470 x 41 x 1,30
TWISTER, H105 M, H105 A	4570 x 34 x 1,10
H105 LM, H105 LA, H120 LM, H120 LA	4770 x 34 x 1,10
VT130 HM, VT130 HA	4830 x 41 x 1,30
VT150 A Smart	4830 x 41 x 1,30
V120 HM, V120 HA, V125 HA-1 Smart	4880 x 34 x 1,10
FP120 HM, FP120 HA	5180 x 34 x 1,10
H 130 HM-1, H130 HA-1	5180 x 41 x 1,30
WF130 HA-DC	5330 x 41 x 1,30
V150 M, V150 A, V150 A Smart	5640 x 41 x 1,30
H130 HM-DC, H130 HA-DC	5790 x 41 x 1,30
PM25-96, PM25-120, PM25-144	6040 x 41 x 1,30
	alternatively 6040 x 54 x 1,30
V200 A Smart	6710 x 54 x 1,30
H160 M-DC, H160 A-DC, V200 M, V200 A	6710 x 54 x 1,60
F130 HM-DC, F130 HA-DC	6760 x 41 x 1,30
WF160 LA-DC	6830 x 54 x 1,60
H160 LM-DC, H160 LA-DC	7010 x 54 x 1,60
WF140 HM-DC	7260 x 54 x 1,60
H160 XL-DC, H160 XLA-DC	7310 x 54 x 1,60
H3236 M-DC, H3236 A-DC	8230 x 54 x 1,60
WF190 M-DC, WF-190 A-DC	8690 x 54 x 1,60

Manufacturer Machine type	band dimension in mm length x width x thickness
WF190 LM-DC, WF190 LA-DC	8840 x 54 x 1,60
WF190 XLM-DC	9140 x 54 x 1,60
<b>HESKA</b>	
HES-250 DGH	2750 x 27 x 0,90
HES-250 DGH - starting with feb. 2001 of man.	2800 x 27 x 0,90
HES-260	3660 x 27 x 0,90
HES-320	3660 x 27 x 0,90
HES-260 HL	3660 x 27 x 0,90
<b>HYD MECH</b>	
S-10, V-14, V-14 A, V-14 P	3660 x 27 x 0,90
S-20, S-20 P, S-20 A	4115 x 27 x 0,90
H-10 A	4115 x 27 x 0,90
H-12 A, H-12 P	4115 x 34 x 1,10
V-18, V-18 A, V-18 P, V-18 APC	4546 x 34 x 1,10
H-14 A	4674 x 34 x 1,10
S-23, S-23 P, S-23 A	4724 x 34 x 1,10
VW-18	4876 x 27 x 0,90
V-18 Extended Head	5030 x 34 x 1,10
M-16 A, M-16 P	5639 x 34 x 1,10
H-16 A, H-16 P	5740 x 41 x 1,30
H-18 A	5842 x 41 x 1,30
	alternatively 5842 x 34 x 1,10
M-20 A, M-20 P	6248 x 41 x 1,30
H-20 A, H-20 P	6760 x 54 x 1,30
	alternatively 6760 x 54 x 1,60
H-22 A	6858 x 54 x 1,60
V-30	7370 x 41 x 1,30
	alternatively 7370 x 54 x 1,30
	alternatively 7370 x 54 x 1,60
H-26 A, H-26 P	7620 x 54 x 1,60
H-28 A	7620 x 54 x 1,60
S-35 P	9040 x 54 x 1,60
H-32 A, H-32 P	9246 x 67 x 1,60
H-26 /42	10058 x 54 x 1,60
	alternatively 10058 x 67 x 1,60
H 40/40	11300 x 67 x 1,60
H 40/60	12293 x 80 x 1,60
H 40/80	13360 x 80 x 1,60
<b>INDORE</b>	
210 DC	3760 x 27 x 0,90
220 DCTV/DCA	3760 x 27 x 0,90
300 DCTV/DCA/DCNC	4100 x 34 x 1,10
200 VTR VERTICAL	4860 x 34 x 1,10
340 DCTV/DCA	4860 x 41 x 1,30
420 DCTV/DCA	5800 x 41 x 1,30
460 DCTV/DCA/DCNC	5800 x 41 x 1,30
300 V3 VERTICAL	6300 x 41 x 1,30
530 DCTV/DCTA	6900 x 54 x 1,60
650 DCTV/DCTA	8000 x 67 x 1,60
800 DCTV/DCTA	8800 x 67 x 1,60
6024 DCTV	9700 x 80 x 1,60
1000 DCTV	12300 x 67 x 1,60
1000 DCTA	12300 x 80 x 1,60
1250 x 1500 DCTV/DCTA	13300 x 80 x 1,60
1500 x 1500 DCTV	16080 x 80 x 1,60
<b>JAESPA</b>	
W 150 G	2000 x 20 x 0,90
W 160 G	2300 x 20 x 0,90
W 180 DG	2450 x 20 x 0,90
W 220 DG/DGH/DGA	2940 x 27 x 0,90
Concept 240 GT/GTH/GTA	2940 x 27 x 0,90
Concept 260 GT/GTH	3340 x 27 x 0,90

Manufacturer Machine type	band dimension in mm length x width x thickness
Classic 302 DGH (formerly V 302 DGH)	3660 x 27 x 0,90
W 260 DG/DGH, W 260 M, W 320,	3660 x 27 x 0,90
W 270 A	3900 x 27 x 0,90
W 270 A 34mm blade	3900 x 34 x 1,10
W 320 G, W 320 GH	4120 x 27 x 0,90
W 320 G, W 320 GH 34mm b. W 320 GA	4120 x 34 x 1,10
V 325 DGH/DGHS	
V 380 DG/DGH	4250 x 34 x 1,10
Classic 420 DGH	4490 x 34 x 1,10
W 400 A, W 400 HA	4570 x 34 x 1,10
W 280 / 320 AZ	4570 x 34 x 1,10
W 322 AZP	4820 x 34 x 1,10
Classic 500 DGH/DGA (formerly V 500 DGH/DGA)	4870 x 34 x 1,10
W 340 AZP	5100 x 34 x 1,10
W 402 AZP	5100 x 41 x 1,30
W 323 AZP	5300 x 34 x 1,10
W 300 AZP, W 302 AZP	5390 x 34 x 1,10
W 400 AZP	5500 x 34 x 1,10
W 400 HAP	6100 x 34 x 1,10
W 420 AZP	6400 x 41 x 1,30
W 500 HAP	6700 x 41 x 1,30
W 501 AZP	7250 x 54 x 1,60
W 500 HAP/G	7500 x 54 x 1,60
W 800 HAP/G	8500 x 54 x 1,60
W800 HAP	9400 x 67 x 1,60

## JJ MACHINE TOOLS

JJ-220	3705 x 27 x 0,90
JJ-220	3720 x 34 x 1,10
JJ-260	4100 x 34 x 1,10
JJ-340	4860 x 41 x 1,30
JJ-420	5800 x 54 x 1,30
JJ-530	6900 x 54 x 1,60
JJ-650, JJ-800	8800 x 67 x 1,60
JJ-1000, JJ-1000X1250	12300 x 80 x 1,60
JJ-1250, JJ1250X1800	13100 x 80 x 1,60
JJ-1500	13900 x 80 x 1,60
JJ-1250X1800	14425 x 80 x 1,60
JJ-1250X2000	17600 x 80 x 1,60

## KALTENBACH

UMB 250	3200 x 27 x 0,90
KB 360 G, KB 360 NA-G	3830 x 27 x 0,90
KBR 280 NA	3800 x 34 x 1,10
KBR 500 G	4600 x 34 x 1,10
KBR 610 DG	5620 x 34 x 1,10
KB 305 H, KB 305 NA,	5620 x 34 x 1,10
alternatively	5620 x 41 x 1,30
KB 380 H, KB 380 NA	5620 x 34 x 1,10
alternatively	5620 x 41 x 1,30
KBS 400 DG	5730 x 34 x 1,10
KBR 370 H, KBR 370 NA	5730 x 41 x 1,30
KBR 371 H, KBR 371 NA	5920 x 41 x 1,30
KBS 620 DG	6175 x 41 x 1,30
KB 455 H, KB 455 NA	6200 x 41 x 1,30
alternatively	6200 x 54 x 1,30
KBS 750 DG, KBS 860	6990 x 41 x 1,30
KBS 920 DG	7290 x 41 x 1,30
KBR 460 H, KBR 460 NA	7470 x 54 x 1,30
KB 550 H, KB 550 NA	7820 x 54 x 1,30
KBR 550 H, KBR 550 NA	7820 x 54 x 1,60
KBS 851 DG	7980 x 54 x 1,30
alternatively	7980 x 54 x 1,60
KBS 1001 DG	8250 x 54 x 1,60
KB 700 H, KB 700 NA	8920 x 54 x 1,60

Manufacturer Machine type	band dimension in mm length x width x thickness
KBS 1301 DG	9800 x 67 x 1,60
KBS 1551 DG	10300 x 67 x 1,60

## KASTO

KASTObsm E 2	2825 x 27 x 0,90
KASTObsm U 2	2825 x 27 x 0,90
Funktional M/U/A	2910 x 27 x 0,90
Diagonal	3350 x 8 x 0,65
alternatively	3350 x 27 x 0,90
SBA 220 AU, SBL 280 U, BSM 220 BA, SBA 260 AU, BSM 260 BA	3830 x 27 x 0,90
KASTOcut E 2, KASTOsba A 2	3830 x 27 x 0,90
SSB 260 VA	- up to series 106 3912 x 34 x 1,10
	- from series 107 4115 x 34 x 1,10
	- from series 113 4115 x 38 x 1,30
	- from series 114 4115 x 41 x 1,30
KASTOssb A 2	- up to series 106 3912 x 34 x 1,10
	- from series 107 4115 x 34 x 1,10
	- from series 113 4115 x 38 x 1,30
	- from series 114 4115 x 41 x 1,30
SBA 260/400 U/G, BSM 260/400 B/G	4310 x 27 x 0,90
PBA 320 / 460 U / AU	4623 x 41 x 1,30
SBA 280 AU, SBA 280 AU-G, SBA 320 AU, SBA 320 AU-G, SBL 320 G, SBL 320 GH	4930 x 34 x 1,10
KASTOpos A 2, KASTOpos GA 2, KASTOpos A 3, KASTOpos GA 3, KASTOcut GE 3, KASTOcut GU 3	4930 x 34 x 1,10
KASTOtwinn A 2 / A 3 + L 2 / L 3	- up to series 103 4930 x 41 x 1,30
	- from series 104 4930 x 34 x 1,10
KASTOplate U 3	- up to series 101 4930 x 41 x 1,30
optional	4930 x 54 x 1,30
SBA 320/500 DG-U/AU	5090 x 34 x 1,10
KASTOprofil 3	5090 x 34 x 1,10
SBA 400 AU, SBA 400 AU-G, SBL 400 G, SBL 400 GH	5090 x 34 x 1,10
KASTO cut GE 3	5090 x 34 x 1,10
KASTO cut GU 3	5090 x 34 x 1,10
KASTOpos A 4, KASTOpos GA 4, KASTOcut GE 4, KASTOcut GU 4	5090 x 34 x 1,10
KASTOtwinn A 4 / U 4	- up to series 103 5090 x 41 x 1,30
	- from series 104 5700 x 41 x 1,30
SBL 380 U	5232 x 34 x 1,10
BBS 360 / 600	5290 x 41 x 1,30
alternatively	5290 x 54 x 1,30
KASTObsbs U 3x6	5290 x 41 x 1,30
alternatively	5290 x 54 x 1,30
HBA 340 AU / 360 AU	- up to series 107 5334 x 34 x 1,10
HBA 360 AU	- from series 108 5334 x 41 x 1,30
PBA 460 U / AU	5334 x 41 x 1,30
KASTOplate U 3	- from series 102 5450 x 41 x 1,30
optional	5450 x 54 x 1,30
KASTObloc U 5	5450 x 41 x 1,30
optional	5450 x 54 x 1,30
HBA 360 / 600 U	- up to series 107 5734 x 34 x 1,10
	- from series 108 5734 x 41 x 1,30
PBA 520 / 620 U / AU	6096 x 41 x 1,30
HBA 420 AU	6300 x 41 x 1,30
alternatively	6300 x 54 x 1,30
KASTOturn D 4	6775 x 41 x 1,30
KASTOtec U / A 3	6830 x 41 x 1,30
Option	6830 x 54 x 1,30
KASTOtec U / A 4	6830 x 41 x 1,30
Option	6830 x 54 x 1,30

## Band saw blade dimensions and machine types

Manufacturer Machine type	band dimension in mm length x width x thickness	Manufacturer Machine type	band dimension in mm length x width x thickness
HBA 520 U / 520 AU, PBA 660 U / AU	7239 x 54 x 1,30	<b>MARVEL</b>	
alternatively	7239 x 54 x 1,60	V10, V10APC	4115 x 27 x 0,90
HBA 520 / 620 U / AU	7439 x 54 x 1,30	8 Mark II	4420 x 27 x 0,90
KASTObbs U 5x10	7440 x 54 x 1,60	81, 81APC	4420 x 34 x 1,10
alternatively	7440 x 67 x 1,60	15, 15APC	4720 x 34 x 1,10
BBS 860 / 1060	7440 x 54 x 1,60	MV460, MV460APC	4775 x 34 x 1,10
alternatively	7440 x 67 x 1,60	MV525, MV525APC	5330 x 41 x 1,30
KASTObbs U 8x10	7440 x 54 x 1,60	25, 25APC	5740 x 41 x 1,30
alternatively	7440 x 67 x 1,60		
KASTOtec U / A 5	7675 x 54 x 1,30	<b>MEBA</b>	
optional	7675 x 54 x 1,60	200	2490 x 20 x 0,90
optional	7675 x 67 x 1,60	220 G	2450 x 27 x 0,90
KASTObbs U 10	7772 x 54 x 1,60	230 G / DG / DG-P / GA-P / GA-H / GA-NC	2720 x 27 x 0,90
alternatively	7772 x 67 x 1,60	220 DG	2825 x 27 x 0,90
BBS 460 / 1660 U / AU, BBS 660 / 1660 U / AU	8350 x 54 x 1,60	180	3020 x 27 x 0,90
alternatively	8350 x 67 x 1,60	225	3350 x 27 x 0,90
KASTObbs U / A 4x16	8350 x 54 x 1,60	260 AP	3350 x 27 x 0,90
alternatively	8350 x 67 x 1,60	260 GP	3350 x 27 x 0,90
KASTOturn D 6	8400 x 54 x 1,30	251	3660 x 27 x 0,90
HBA 660 U / AU	8585 x 67 x 1,60	251 A	3660 x 27 x 0,90
KASTOhba U / A 6	8585 x 67 x 1,60	301 G / 301 GA	3660 x 27 x 0,90
BBS 360 / 2060 U / AU	8686 x 41 x 1,30	305 G / DG / GA	3800 x 27 x 0,90
alternatively	8686 x 54 x 1,30	250 A / 250 / 320	3800 x 27 x 0,90
KASTObbs U / A 3x20	8686 x 41 x 1,30	310 G / GA	3800 x 34 x 1,10
	8686 x 54 x 1,30	300 A	3800 x 34 x 1,10
HBA 660 / 1060 U / AU	9385 x 67 x 1,60	320 / 320 A	3800 x 34 x 1,10
KASTOhba U / A 6x10	9385 x 67 x 1,60	325	3800 x 34 x 1,10
PBA 800 / 1060 U / AU	9398 x 54 x 1,60	310 DG	4200 x 27 x 0,90
alternatively	9398 x 67 x 1,60	ECO 320 G standard	4200 x 27 x 0,90
PBA 800 / 1060 U / AU	9398 x 54 x 1,60	ECO 320 GA standard	4200 x 27 x 0,90
alternatively	9398 x 67 x 1,60	280 / 280 A	4200 x 34 x 1,10
BBS 1260 / 1560, HBA 860 / 1060 AU-CNC	10260 x 67 x 1,60	320 DG	4200 x 34 x 1,10
alternatively	10260 x 80 x 1,60	310 G-L, 310 GA-L	4200 x 34 x 1,10
KASTObbs U 12x15	10260 x 67 x 1,60	ECO 320 G stepless drive / HSS	4200 x 34 x 1,10
KASTOhba A 8x10	10260 x 80 x 1,60	ECO 320 GA stepless drive / S	4200 x 34 x 1,10
HBA 1060 / 1260 U / AU	11430 x 80 x 1,60	ECO 320 DG / DGA	4400 x 34 x 1,10
KASTOhba U / A 10x12	11430 x 80 x 1,60	ECO-S 335 / 335 A / G / GA / DG / DGA	4400 x 34 x 1,10
KASTOhba U / A 13	11430 x 80 x 1,60	330 / 330 A	4471 x 34 x 1,10
BBS 1860 / 1560	11430 x 100 x 1,60	(after machine card)	4471 x 41 x 1,30
alternatively	11430 x 125 x 2,00	340 / 340 A	4623 x 34 x 1,10
KASTObbs 18x15	11430 x 100 x 1,60	(after machine card)	4623 x 41 x 1,30
alternatively	11430 x 125 x 2,00		4640 x 34 x 1,10
PBA 1060 / 1260 U	13360 x 67 x 1,60		4640 x 41 x 1,30
alternatively	13360 x 80 x 1,60		
HBA 1060 / 1660 U / AU	13460 x 80 x 1,60	280 A - up to '94 year of manufacture	4670 x 41 x 1,30
KASTOhba U / A 13x17	13460 x 80 x 1,60	407 A	5120 x 41 x 1,30
PBA 1060 / 1660 U	14148 x 67 x 1,60	420 / 420 A	5334 x 41 x 1,30
alternatively	14148 x 80 x 1,60	380, 380 A - up to '94 year of manufacture	5334 x 41 x 1,30
PBA 1060 / 2060 U	14960 x 67 x 1,60	400	5400 x 34 x 1,10
alternatively	14960 x 80 x 1,60	300 G / DG / GA / DGA - 500	5400 x 34 x 1,10
PBA 1360 / 1360 U	15980 x 80 x 1,60	440	5400 x 41 x 1,30
PBA 1660 / 1660 U - Gantry	17960 x 80 x 1,60	380, 380 A	5800 x 41 x 1,30
		420 G / 420 GA	5800 x 41 x 1,30
<b>KLAEGER</b>		430 / 430 A	5800 x 41 x 1,30
HBS 220, HBS 220 G, HBS 220 DG, HBA 220, HBA 220 G, HBA S220	2890 x 27 x 0,90	ECO-Serie 410 / A / DG / DGA	5800 x 41 x 1,30
HBS 265, HBS 265 G, HBS 256 DG		620 DGP	5800 x 41 x 1,30
HBA 265, HBA 265 G	3280 x 27 x 0,90	400 G-700 - up to '94 year of manufacture	6000 x 41 x 1,30
HBS 325, HBS 325 G, HBA 325, HBA 325 G	3770 x 27 x 0,90	435 G / 435 GA	6080 x 41 x 1,30
HBA S 265, HBA S 325, HBA S 325 G	4150 x 34 x 1,10	400 G-700 - starting with '94 year of manufacture	6310 x 41 x 1,30
HBA S400, HBA S500	4400 x 34 x 1,10	400 GA-700 - up to '97 year of manufacture	6310 x 41 x 1,30
HBA S500G, HBA S500DG	4700 x 34 x 1,10	520	6354 x 41 x 1,30
		420 G-800 / 420 GA-800	6450 x 54 x 1,30
		400 GA-700 - starting with '97 year of manufacture	6760 x 41 x 1,30
		400 DG / DGA-700	6760 x 41 x 1,30
		560 / 560 A / 660 / 660 A - up to '94 y. of man.	7830 x 54 x 1,60

Manufacturer Machine type	band dimension in mm length x width x thickness
560 / 560 A / 660 / 660 A	8500 x 54 x 1,60
560 G / DG / GA-700	8500 x 54 x 1,60
650 -700 G / DG / GA / DGA	8500 x 54 x 1,60
800-510	9000 x 67 x 1,60
560 G / DG / GA / DGA-1000	9300 x 54 x 1,60
650-1000 G / DG / GA / DGA	9300 x 54 x 1,60
1000 DGP / 1140-510 / 1250-510	9800 x 67 x 1,60

**MEGA**

H-260 A, H-260 GA	3660 x 27 x 0,90
BS-250 HAS, BS-250 GA	3660 x 34 x 1,10
BS-300 HAS, BS-300 GA	3820 x 34 x 1,10
H-330 A, H-330 GA, H-330	3920 x 34 x 1,10
BS-400 HAS, BS-400 GA, BS-400 HA, BS-360 GA, BS-360 HA, BS-450 M, BS-360 SA, BS-360 A	4115 x 34 x 1,10
H-400 A, H-400 GA, H-400	4570 x 34 x 1,10
BS-450 SA	4670 x 41 x 1,30
BS-450 HAAS, BS 450 GAAS	4880 x 41 x 1,30
H-5042 A	5100 x 41 x 1,30
H-460 A, H-460 GA, H-460, BS-1830 (H-1830)	5300 x 41 x 1,30
BS-760 M	5500 x 41 x 1,30
H-550 A, H-550 GA, H-550	5800 x 41 x 1,30
H-600, S-600	7600 x 54 x 1,60
H-700 A, H-700 GA, H-700, H-800, S-800	8128 x 54 x 1,60
MH-800 S	8500 x 54 x 1,60
H-1080, S-1080	8800 x 67 x 1,60
MH-1080 S	9070 x 54 x 1,60
MH-1865 S	10600 x 67 x 1,60
MH-1190 S	10818 x 67 x 1,60
H-1100	10820 x 80 x 1,60
MH-1690 S	10980 x 67 x 1,60
MH-1385 S, H-1300	12300 x 80 x 1,60
H-1613	12900 x 80 x 1,60

**MEP**

PH 100	1138 x 13 x 0,65
SH 200 & SH 200/2	2375 x 20 x 0,90
SH 260 & SH 270	2750 x 27 x 0,90
SH 280 / SH 280 SX / SH 280 SXI	2950 x 27 x 0,90
SH 320 SX / SH 320 SXI	
SH 320 AX / SH 320 AXI	
SH 320 CNC FE	3150 x 27 x 0,90
SH 330 HH / SH 330 AXI S / SH 330 CNC FE	3320 x 27 x 0,90
SH 400 CNC FE S	4400 x 34 x 1,10

**METALIN**

320 SA, 320 ST, 320 VA	3660 x 27 x 0,90
420 SA, 420 ST, 420 VA	4360 x 34 x 1,10
420 ST V	4570 x 34 x 1,10

**METORA**

UMB 250	3200 x 27 x 0,90
MB 300, 300 RR	3660 x 27 x 0,90
VMB 280	3800 x 34 x 1,10
Geromat 360	3830 x 27 x 0,90
MBL 300, MB 320	4000 x 27 x 0,90
VMB 230 DS	4100 x 34 x 1,10
MB 330 ERGONOMIC	4600 x 34 x 1,10
HMB/VMB 305 DS	4900 x 34 x 1,10
	alternatively 4900 x 41 x 1,30
HMB 405 R	5620 x 34 x 1,10
HMB/VMB 380 DS	5620 x 41 x 1,30
	alternatively 5620 x 34 x 1,10

Manufacturer Machine type	band dimension in mm length x width x thickness
HMB/VMB 455 DS	6200 x 54 x 1,60
HMB 705 G	6800 x 41 x 1,30
HMB/VMB 550 DS	7820 x 54 x 1,60
HMB/VMB 700 DS	8920 x 54 x 1,60

**MISSLER**

DEB 280 CE	4100 x 34 x 1,10
ACM 600	4570 x 34 x 1,10
DEB 340 CE	5000 x 34 x 1,10
DEB 410 CE	5940 x 41 x 1,30
DEB 420 CE	6200 x 54 x 1,30
	alternatively 6200 x 54 x 1,60
DEB 540 CE	7460 x 54 x 1,30
	alternatively 7460 x 54 x 1,60
DEB 650 CE	9400 x 67 x 1,60
DEB 720 CE	9520 x 67 x 1,60

**MISTRY LAXMAN KADVA & CO.**

LK-O	2510 x 20 x 0,90
LK-1.STD.	2540 x 20 x 0,90
LK-1.HS.	3000 x 27 x 0,90
LK-150.DCA.	3760 x 27 x 1,10
LK-2.HS.	3810 x 27 x 0,90
LK-210.DC.	4100 x 34 x 1,10
LK-3.HS.	4100 x 34 x 1,10
LK-4.HS.	4420 x 34 x 1,10
LK-300.DCA.	4570 x 41 x 1,30
LK-400.DC.	5450 x 41 x 1,30
LK-500.DC.	6900 x 54 x 1,60
LK-600.DC.	8000 x 67 x 1,60
LK-700.DC.	8800 x 67 x 1,60
LK-1000.DC.	12300 x 80 x 1,60
LK-1500.DC.	13200 x 80 x 1,60

**MÖSSNER**

320	2550/2630 x 3-13 x 0,65-0,90
420	3160/3260 x 3-13 x 0,65-0,90
1050 (2 wheels)	3920/4050 x 6-27 x 0,65-0,90
520	4100/4200 x 6-27 x 0,65-0,90
520 (heightened)	4500/4600 x 6-27 x 0,65-0,90
630	5100/5180 x 10-34 x 0,65-1,10
1050 (3 wheels)	5250/5350 x 6-27 x 0,65-0,90
630 (250 heightened)	5600/5680 x 10-34 x 0,65-1,10
801	6250/6400 x 13-34 x 0,65-1,10
1600	6575/6635 x 6-27 x 0,65-0,90
VB 801 F	6670/6730 x 34-41 x 1,10-1,30
1600 (270 heightened)	6980/7040 x 6-27 x 0,65-0,90

**MÜLLER**

Kamu 150 G	1470 x 13 x 0,65
Kamu 210 G, Kamu 220 G	2450 x 20 x 0,90
HBS 220 G	2450 x 27 x 0,90
HBS 230 G-M, HBS 230 G-MA, HBS 230 G-LR-M, HBS 230 G-LR-MA	
HBS 230 G-LR-HA	2700 x 27 x 0,90
Kamu 260 G-M, Kamu 260 G-SC, Kamu 280 DG-M, Kamu 280 DG-SC	
Kamu 280 G-HHS, Kamu 280 DG-HHS	
Kamu 310 G-HA, Kamu DG-HA	2700 x 27 x 0,90
HBA 240, HBA 240 G	3180 x 27 x 0,90
Kamu 270 A, Kamu 300 G-A	3180 x 27 x 0,90
SBS 410, SBS 420, SBS 430,	3400 x 13 x 0,65
SBS 450, SBS 460	alternatively 3400 x 20 x 0,90
HBS 275 G	3460 x 27 x 0,90
	alternatively 3460 x 34 x 1,10

## Band saw blade dimensions and machine types

Manufacturer Machine type	band dimension in mm length x width x thickness
HBS 280, HBS 300, HBA 320 G, HBS 321 G, HBS 260, HBA 260, HBA 280	3660 x 27 x 0,90 alternatively 3660 x 34 x 1,10
Kamu 500 G-HA	4120 x 34 x 1,10
Kamu 450 G-A	4140 x 34 x 1,10
HBS 320, HBS 320 G-LR, HBS 322 G HBA 320, HBA 500 G, HBA 320 SG	4150 x 27 x 0,90 alternatively 4150 x 34 x 1,10
HBS 320 SG	4150 x 34 x 1,10
Kamu 380 VDG-HA	4250 x 34 x 1,10
HBA 400 S, HBA 500 SG, HBS 500 SG	
HBS 400 S	4400 x 34 x 1,10
Kamu 400 A	4500 x 34 x 1,10
SBS 650, SBS 660	4750 x 13 x 0,65
SBS 1150, SBS 1160	5000 x 20 x 0,90 alternatively 5000 x 13 x 0,65
HBS 450, HBS 450 G	5060 x 34 x 1,10
Kamu 700 HA, Kamu 700 DG-HA	5450 x 41 x 1,30
Kamu 1200	5600 x 34 x 1,10

### MULTICUT MACHINE TOOLS

BDC-200	3760 x 27 x 0,90
BDC-300	4100 x 34 x 1,10
BDC-360	4860 x 41 x 1,30
BDC-420	5800 x 41 x 1,30
BDC-550	6900 x 67 x 1,60
BDC-650	6900 x 67 x 1,60
BDC-800	8800 x 67 x 1,60
BDC-1000	12300 x 80 x 1,60
BDC-1200	13900 x 80 x 1,60

### PEDRAZZOLI

SN 255	2500 x 27 x 0,90
SN 275	2825 x 27 x 0,90
SN 300	2825 x 27 x 0,90
SN 350	3150 x 27 x 0,90
SN 365	3150 x 27 x 0,90
SN 380	3634 x 34 x 1,10

### PEHAKA

HS 300 GBS, HS 300 GBS-AU	3660 x 27 x 0,90
HS 260, HSL 260, HS 260 Super, Pehakamat 250 SL, PEHAKAMAT 250 Super	3700 x 27 x 0,90
Pehakamat 260 ZP	4850 x 34 x 1,10
HS 340 GBS	5000 x 34 x 1,10
HS 420, Pehakamat 420-R	5300 x 34 x 1,10
HS 340/500, PEHAKAMAT 360 ZP	5600 x 41 x 1,30
HS 440/560	6100 x 41 x 1,30
HS 540/710	6700 x 54 x 1,60
HS 310/600 GBS	6850 x 34 x 1,10
Pehakamat 440 ZP	7200 x 41 x 1,30
Pehakamat 540/610 ZP	7900 x 54 x 1,60
HS 650/800	8000 x 67 x 1,60
HS 400/800 GBS	8100 x 41 x 1,30
Pehakamat 650/800 ZP	8800 x 67 x 1,60
HS 540/1100 GBS	10260 x 54 x 1,60
HS 820/820, Pehakamat 820 ZP	10880 x 67 x 1,60
HS 820/1050	11350 x 67 x 1,60
HS 1700/1700	11880 x 54 x 1,60
HS 1070/1250	12700 x 67 x 1,60
HS 1500/1500	13520 x 67 x 1,60
HS 1250/1350	14000 x 67 x 1,60 alternatively 14000 x 80 x 1,60

Manufacturer Machine type	band dimension in mm length x width x thickness
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### RES

CAR 4	1640 x 13 x 0,65
TR 6 M	2000 x 20 x 0,90
CAR 5	2360 x 20 x 0,90
TR 8 M	2450 x 27 x 0,90
TR 7 SA/A	2650 x 20 x 0,90
TR 8 A	2650 x 27 x 0,90
TR 9 M/SA, TR 10 SA/A	3000 x 27 x 0,90
300 M - SA	4020 x 27 x 0,90
260 CNC - AL	4100 x 34 x 1,10
300 M/45	4250 x 34 x 1,10
320 CNC - SA - AL	4450 x 34 x 1,10
320/45 CNC	4950 x 34 x 1,10
420 M - MSA	5100 x 34 x 1,10
420 CNC - SA - AL	5250 x 41 x 1,30
520 SA	6400 x 41 x 1,30
520 CNC - AL	6400 x 54 x 1,60
1000 VS	7530 x 54 x 1,60
650 CNC - SA, 1500 VS	8450 x 54 x 1,60
850 SG	9200 x 67 x 1,60
850 A/SA	9700 x 67 x 1,60
650 SAS	9850 x 67 x 1,60
1050 SG	11700 x 67 x 1,60
1350 SA - SA	13600 x 67 x 1,60
1650 SA - SG	16100 x 80 x 1,60

### RÜSCH

TOP SAW 320	2825 x 27 x 0,90
HBS 260, 320/450 G, 275 A, 260/320 AF	3660 x 27 x 0,90
280 A	4500 x 34 x 1,10
340 A, 400/600 SA	5250 x 34 x 1,10
420 A	5420 x 41 x 1,30
420/700, 420/700 G, 420/700 GS	5740 x 34 x 1,10
520 A	5890 x 41 x 1,30
520/700, 520/700 G, 520/700 GS	6380 x 41 x 1,30
600 A	8800 x 67 x 1,60

### SABI

BR 150/210	2315 x 20 x 0,90
BR 160/220	2400 x 20 x 0,90
BR 230/300, BR 230/280 A CN	2720 x 27 x 0,90
BR 240/320, BR 240/280 A-NC	2925 x 27 x 0,90
PBS 250/400, PBS 250 A	3660 x 27 x 0,90
BR 260/410	3800 x 27 x 0,90
BR 230/510	4335 x 34 x 1,10
PSR 320/400, PSR 320 A	4570 x 27 x 0,90
PBS 320 A, PBS 320/450	4570 x 34 x 1,10
BR 440/610	5200 x 34 x 1,10
PB 360 A, PB 360/500	5330 x 34 x 1,10
PSR 320/600	5500 x 34 x 1,10
PB 450 A-NC	6000 x 41 x 1,30
PB 450/700, PBR 450/700, PB 450 A	6775 x 41 x 1,30
PB 550 A-NC	7360 x 54 x 1,60
PB 550 A	7600 x 54 x 1,60
PBR 550/1000	8400 x 54 x 1,30
PB 550/1000	8400 x 54 x 1,60
PB 650 A	8400 x 54 x 1,60
PB 800/1000, PB 800 A	9500 x 67 x 1,60
PB 1000/1200	11000 x 67 x 1,60
PB 1000 A	11000 x 80 x 1,60

### SPM

MCB 250	3435 x 27 x 0,90
DCA 160	3505 x 27 x 0,90
HBM 250	3505 x 27 x 0,90

Manufacturer Machine type	band dimension in mm length x width x thickness
DCA 160	3550 x 27 x 0,90
DCA-340	3920 x 34 x 1,10
DCA-260	4100 x 34 x 1,10
HB-260-CNC	4100 x 34 x 1,10
DCM-340	4860 x 41 x 1,30
DCM-421	5800 x 41 x 1,30
DCA-421, DCA-500, DCM-550	6270 x 41 x 1,30
DCM-650	7600 x 54 x 1,60
DCM-800	8800 x 67 x 1,60
DCM-1000	10400 x 67 x 1,60

### TRENNJÄGER

TEBA 100	1350 x 13 x 0,65
TEBA 110	1620 x 13 x 0,65
TEBA 160	1730 x 13 x 0,65
TEBA 160 L	2080 x 13 x 0,65
TEBA 200	2490 x 20 x 0,90
TEBA 200 L	2570 x 27 x 0,90
TEBA 240 bis NC	2710 x 27 x 0,90
TEBA 250 DGHA	3110 x 27 x 0,90
TEBA 290 bis NC	3110 x 27 x 0,90
TEBA 260 bis NC	3110 x 27 x 0,90
TEBA 361-362	3660 x 27 x 0,90
TEBA 330 GA	3810 x 27 x 0,90
TEBA 400	4300 x 34 x 1,10
TEBA 431-432 / 501	4400 x 34 x 1,10
TEBA 450 DGHA	5150 x 34 x 1,10
TEBA 502 DGHA	5370 x 41 x 1,30
TEBA 602 DGHA	5370 x 41 x 1,30
TEBA 750 DGHA	5370 x 41 x 1,30

### UZAY MAKINA

UMS 150 DG	2080 x 20 x 0,90
UMS-Y 220 DG	3000 x 27 x 0,90
UMS-Y-O 280 H	3660 x 27 x 0,90
UMSY-O 350 G/DG	4260 x 34 x 1,10
UMSY-O 350	4570 x 34 x 1,10
UMSY-O 420	5040 x 34 x 1,10
UMSY 420 H	5150 x 41 x 1,30
UMSY-O 350 LG	5400 x 41 x 1,30
UMSY-O 540	6100 x 41 x 1,30
UMSY 540 H	6250 x 41 x 1,30
UMSY 800	7250 x 41 x 1,30
UMSY 540 DG	7400 x 41 x 1,30
UMSO 540 DGH	7400 x 54 x 1,60
UMSO 800 H	8300 x 54 x 1,60
UMSY 1010	9400 x 54 x 1,60
UMSY 1300	12000 x 67 x 1,60
UMSY 1600	13500 x 80 x 1,60

### WAGNER

WPB 340 A	5270 x 34 x 1,10
alternatively	5270 x 41 x 1,30
WPB 420 A	6280 x 41 x 1,30
WPB 520 A	7350 x 41 x 1,30
alternatively	7350 x 54 x 1,60

### WAY TRAIN

UE-100 S	1470 x 13 x 0,65
WE 225 S	2265 x 20 x 0,90
UE-712 C, UE-712 G, UE-180 AH, UE-712SG	2360 x 20 x 0,90
WE 270 DS / WE 270	
DSA / WE 260 S	2460 x 27 x 0,90
UE-916 V, UE-916 A	3035 x 27 x 0,90
WE 330 DSA	3080 x 27 x 0,90

Manufacturer Machine type	band dimension in mm length x width x thickness
UE-250 A, UE-250 V, UE-250 SSA	3300 x 27 x 0,90
UE-918 HAV, UE-918 HA, UE-918 SSA, UE-918 S	3345 x 27 x 0,90
LX-250	3505 x 34 x 1,10
UE 330 SA / 330 SSA / 330 A	4100 x 34 x 0,90
UE-350	4700 x 34 x 1,10

### WOO SUNG

H-200	2460 x 27 x 0,90
HANC-3300, HA-330	3820 x 34 x 1,10
HANC-430, HA-400	4570 x 34 x 1,10
HANC-450, HA-450	4670 x 41 x 1,30
HANC-480	5040 x 41 x 1,30
HANC-500	5450 x 41 x 1,30
H-500MA, HANC-580	5800 x 41 x 1,30
HA-700, H-700	7600 x 41 x 1,30
HA-1000MA, H-1100	9500 x 67 x 1,60
H-1300	11880 x 67 x 1,60